

LISTING OF CLAIMS

Claims 1-6 (CANCELED)

7. (currently amended) A process for the synthesis of compounds of formula (I)

$$\begin{array}{c}
H \\
\vdots \\
S) \\
CO_2H \\
H_3C_{(S)}
\end{array}$$
NHR

wherein R represents a hydrogen atom or a protecting group for the amino function,

wherein a benzyl ester of formula (IIIa) or (IIIb):

$$\begin{array}{c} H \\ \downarrow \\ H \\ H \end{array} \begin{array}{c} CO_2Bn \\ \end{array}$$
(IIIa) (IIIb)

or an addition salt of the ester of formula (IIIa) or (IIIb) with a mineral acid or organic acid, is reacted

with an alanine compound of formula (IV):

wherein R' represents a protecting group for the amino function selected from tertbutyloxycarbonyl, benzyl, and benzyloxycarbonyl,

in the presence of a coupling agent selected from:

```
(1,3-dimethylaminopropyl) 3 ethyl-carbodiimide
                                                         1-(3-dimethylaminopropyl)-3-
ethylcarbodiimide hydrochloride,
(1,3-dimethylaminopropyl)-3-ethyl-carbodiimide
                                                         1-(3-dimethylaminopropyl)-3-
ethylcarbodiimide hydrochloride / 1-hydroxybenzotriazole,
(1,3-dimethylaminopropyl)-3-ethyl-carbodiimide
                                                         1-(3-dimethylaminopropyl)-3-
ethylcarbodiimide hydrochloride / 1-hydroxy-7-azabenzo-triazole,
(1,3-dimethylaminopropyl)-3-ethyl-carbodiimide
                                                         1-(3-dimethylaminopropyl)-3-
ethylcarbodiimide hydrochloride / N-hydroxysuccinimide.
(1,3-dimethylaminopropyl)-3-ethyl-carbodiimide
                                                         1-(3-dimethylaminopropyl)-3-
ethylcarbodiimide hydrochloride / 3-hydroxy-3,4-dihydro-4-oxo-1,2,3-benzotriazine,
(1,3-dimethylaminopropyl)-3-ethyl-carbodiimide
                                                         1-(3-dimethylaminopropyl)-3-
ethylcarbodiimide hydrochloride / N-hydroxyphthalimide,
dicyclohexylcarbodiimide / 1-hydroxy-7-azabenzotriazole,
dicyclohexylcarbodiimide / N-hydroxysuccinimide,
dicyclohexylcarbodiimide / 3-hydroxy-3,4-dihydro-4-oxo-1,2,3-benzotriazine,
dicyclohexylcarbodiimide / N-hydroxyphthalimide,
O-(benzotriazol-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate,
O-(7-azabenzotriazol-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate,
O-(benzotriazol-1-yl)-1,1,3,3-tetramethyluronium tetrafluoroborate,
benzotriazol-1-yl-oxytripyrrolidinophosphonium hexafluorophosphate,
benzotriazol-1-yl-oxy-tris(dimethylamino)phosphonium hexafluorophosphate,
O-(benzotriazol-1-yl)-1,1,3,3-bis(tetramethylene)uronium hexafluorophosphate,
O-(benzotriazol-1-yl)-1,1,3,3-bis(pentamethylene)uronium hexafluorophosphate,
chloro-tripyrrolidinophosphonium hexafluorophosphate,
chloro-1,1,3,3-bis(tetramethylene)formamidinium hexafluorophosphate,
chloro-1,1,3,3-bis(pentamethylene)formamidinium hexafluorophosphate.
N-ethoxycarbonyl-2-ethoxy-1,2-dihydroquinoline,
O-[(ethoxycarbonyl)-cyanomethyleneamino]-1,1,3,3-tetramethyluronium
tetrafluoroborate,
```

O-(3,4-dihydro-4-oxo-1,2,3-benzotriazin-3-yl)-1,1,3,3-tetramethyluronium tetrafluoro-

borate,

US Serial No. 10/582,419 Response and Amendment of August 6, 2007 SERVIER 500 PCT

- O-(3,4-dihydro-4-oxo-1,2,3-benzotriazin-3-yl)-1,1,3,3-tetramethyluronium tetrafluoro-borate / 1-hydroxybenzotriazole,
- O-(3,4-dihydro-4-oxo-1,2,3-benzotriazin-3-yl)-1,1,3,3-tetramethyluronium tetrafluoroborate / N-methylmorpholine,
- O-(3,4-dihydro-4-oxo-1,2,3-benzotriazin-3-yl)-1,1,3,3-tetramethyluronium tetrafluoro-borate / collidine,
- O-(1,2-dihydro-2-oxo-1-pyridyl)-1,1,3,3-tetramethyluronium tetrafluoroborate,
- O-(1,2-dihydro-2-oxo-1-pyridyl)-1,1,3,3-tetramethyluronium tetrafluoroborate / 1-hydroxybenzotriazole,
- O-(1,2-dihydro-2-oxo-1-pyridyl)-1,1,3,3-bis(tetramethylene)uronium hexafluorophosphate,
- O-(1,2-dihydro-2-oxo-1-pyridyl)-1,1,3,3-bis(tetramethylene)uronium hexafluoro-phosphate / 1-hydroxy-benzotriazole,
- O-(N-succinimidyl)-1,1,3,3-tetramethyluronium tetrafluoroborate,
- O-(N-succinimidyl)-1,1,3,3-bis(tetramethylene)uronium tetrafluoroborate,
- O-(N-succinimidyl)-1,1,3,3-bis(tetramethylene)uronium tetrafluoroborate / 1-hydroxy-benzotriazole,
- O-(5-norbornene-2,3-dicarboximido)-1,1,3,3-tetramethyluronium tetrafluoroborate, propanephosphonic anhydride,
- N-hydroxy-5-norbornene-2,3-dicarboxylic acid imide, and N-hydroxy-1,2-dihydro-2-oxo-pyridine,

optionally in the presence of a base,

to yield a compound of formula (Va) or (Vb), respectively, depending on whether the compound of formula (IIIa) or (IIIb) is used as starting material:

$$H_{3}C_{(S)}$$

$$NHR'$$

$$(Va)$$

$$(S)$$

$$CO_{2}Bn$$

$$H_{3}C_{(S)}$$

$$NHR'$$

$$(Vb),$$

which is subjected to a catalytic hydrogenation reaction in the presence of palladium to yield the product of formula (I).

- 8. (previously presented) The process of Claim 7, wherein the compound of formula (IIIa) is used as starting material.
- 9. (previously presented) The process of Claim 7, wherein the compound of formula (IIIb) is used as starting material.
- 10. (previously presented) The process of Claim 8, wherein the hydrogenation reaction on the compound of formula (Va) is carried out under a hydrogen pressure of less than 10 bars.
- 11. (previously presented) The process of Claim 9, wherein the hydrogenation reaction on the compound of formula (Vb) is carried out under a hydrogen pressure of from 10 to 35 bars.
- 12. (previously presented) A process for the synthesis of perindopril or pharmaceutically acceptable salts thereof starting from a compound of formula (I), wherein the compound of formula (I) is obtained by the synthesis process according to Claim 7.